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K6A 1K7
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D350-689-021
Job Sheet 186524



Part No: D350-689-021

Job Qty: 1 ea

Part Name: Dual High-Back Seat Installation - Energy Attenuating Seat Compatible



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/16/18

Job Tracking No:

Due Date: 12/7/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IIN-D350-689 REV.D IPP Rev:A 08-12-23 new issue DD verified by: LL 08.12.24 IPP Rev:B chg002 DD 10.02.12 verified by:JLM IPP Rev:C chg004 DD 11.09.28 verified by:JLM IPP Rev:D 12.01.12 now @ CHG005 (ecn12-501) DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	12/7/18	12/7/18	0.00	0.00	Start Up Stores/Pkg-1	6	NOV 22 2018
110	Packaging	1 pcs	12/7/18	12/7/18	0.00	0.00	Packaging1-3	9-89	69 DAS
120	QC	1 pcs	12/7/18	12/7/18	0.00	0.00	QC4		69 DAS
130	Packaging	1 pcs	12/7/18	12/7/18	0.00	0.00	Packaging3-1		46 9-89
135	DC	1 pcs	12/7/18	12/7/18	0.00	0.00	DC		21 9-89
140	QC21-FG	1 Ea	12/7/18	12/7/18	0.00	0.00	QC21		21 9-89

Part Op 130 - Identify and pack for shipping as per PPP D350-689-021
Descriptions: 135 - Photocopy bluefile and create labels per PPP D350-689-021 CHG007

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3018-1	Seat Cushion	1 Ea (1 ea)	90-Start up Operation	5097510
D3019-1	Back Cushion	1 Ea (1 ea)	90-Start up Operation	5097511
D350-689-023	Floor Provisions Energy Attenuating Seat Compatible	1 Ea (1 ea)	90-Start up Operation	5155849
D4671-1	Armrest Cushion	1 Ea (1 ea)	90-Start up Operation	5090440
D350-689-043	Dual High Back Seat Assembly- Energy Attenuating Seat Compatible	1 Ea (1 ea)	110-Packaging	5155243

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3018-1	1	4	0
	D3019-1	1	4	0
	D350-689-023	1	1	0
	D4671-1	1	2	0
110-Packaging	D350-689-043	1	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																																																																	
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval																																																																																															
Description Work Order Deviation			Disposition																																																																																																
Root Cause <table style="width:100%; border-collapse: collapse;"> <tr><td>Environment</td><td>☐</td><td>No Re-verification</td><td>☐</td><td>Pressure/Force</td><td>☐</td></tr> <tr><td>Design</td><td>☐</td><td>Operator</td><td>☐</td><td>Bending</td><td>☐</td></tr> <tr><td>Doc/Data</td><td>☐</td><td>Offset/Setup</td><td>☐</td><td>Centre Not C</td><td>☐</td></tr> <tr><td>Equip/Tooling</td><td>☐</td><td>Supplier</td><td>☐</td><td>Cracks</td><td>☐</td></tr> <tr><td>Handling/Pre</td><td>☐</td><td>Training</td><td>☐</td><td>Crimp/Kink/I</td><td>☐</td></tr> <tr><td>Material</td><td>☐</td><td>Use for Testing</td><td>☐</td><td>Cuffs</td><td>☐</td></tr> <tr><td>Internal Transport</td><td>☐</td><td>Poor Information</td><td>☐</td><td>Crushing</td><td>☐</td></tr> <tr><td>Tribal Knowledge</td><td>☐</td><td>Rushing</td><td>☐</td><td>Heat Treat</td><td>☐</td></tr> <tr><td>LOA</td><td>☐</td><td>Product Improvement</td><td>☐</td><td>Wave/Twist in Tube</td><td>☐</td></tr> <tr><td>Substation</td><td>☐</td><td>Process Improvement</td><td>☐</td><td>Marks/Chatter</td><td>☐</td></tr> <tr><td>Past Expiry Date</td><td>☐</td><td>Manufacturing Process</td><td>☐</td><td colspan="2" rowspan="2">OTHER : _____</td></tr> <tr><td>Misidentified</td><td>☐</td><td>Past Due</td><td>☐</td></tr> </table> Disposition <table style="width:100%; border-collapse: collapse;"> <tr><td>Countersink</td><td>☐</td><td>Mislabeled</td><td>☐</td><td>Finish</td><td>☐</td></tr> <tr><td>Cut Too Short</td><td>☐</td><td>Fit/Function</td><td>☐</td><td>Misread</td><td>☐</td></tr> <tr><td>Instructions Incomplete/Unclear</td><td>☐</td><td>Misaligned/off center</td><td>☐</td><td>Turning Sequence</td><td>☐</td></tr> <tr><td>Drill Holes</td><td>☐</td><td></td><td></td><td></td><td></td></tr> </table>						Environment	☐	No Re-verification	☐	Pressure/Force	☐	Design	☐	Operator	☐	Bending	☐	Doc/Data	☐	Offset/Setup	☐	Centre Not C	☐	Equip/Tooling	☐	Supplier	☐	Cracks	☐	Handling/Pre	☐	Training	☐	Crimp/Kink/I	☐	Material	☐	Use for Testing	☐	Cuffs	☐	Internal Transport	☐	Poor Information	☐	Crushing	☐	Tribal Knowledge	☐	Rushing	☐	Heat Treat	☐	LOA	☐	Product Improvement	☐	Wave/Twist in Tube	☐	Substation	☐	Process Improvement	☐	Marks/Chatter	☐	Past Expiry Date	☐	Manufacturing Process	☐	OTHER : _____		Misidentified	☐	Past Due	☐	Countersink	☐	Mislabeled	☐	Finish	☐	Cut Too Short	☐	Fit/Function	☐	Misread	☐	Instructions Incomplete/Unclear	☐	Misaligned/off center	☐	Turning Sequence	☐	Drill Holes	☐				
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Container No: S130593
 Part: D350-689-021
 Job No: 186524
 Serial No/Batch: S130593
 Revision: D
 Inspector:
 Exp Date:
 Instructions: TC STC SH02-33 Issue 1 of 1 FFA-STC SRD 1620NY 03/02/19, EASA S

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 www.dartaerospace.com

Approved By _____
 Supervisor Verification
 Coordinator Approval
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